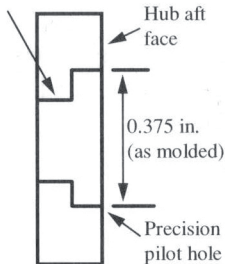


## PRECISION MOTOR SHAFT ADAPTATION PROCEDURES

The hubs may be precisely adapted to motor shaft diameters of 0.128, 0.158, 0.197, 0.237 and 0.313 inches. Remove the desired locating ring by twisting. Insert the ring with draft angle as shown in the lower figures. The hubs may be adapted to other shaft diameters by drilling the non-precision 1/4 in. hole with a desired diameter through drill.

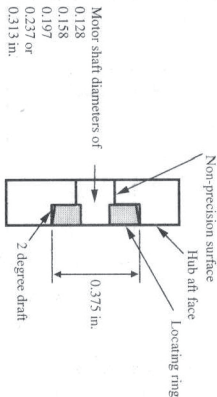
### AS MANUFACTURED

Non-precision surface  
(approximately 0.250 in. dia.)



- OVFR -

### Hub use with (pressed in) locating rings 0.375 IN OD LOCATING RING



### Hub use without locating rings (low precision option)

